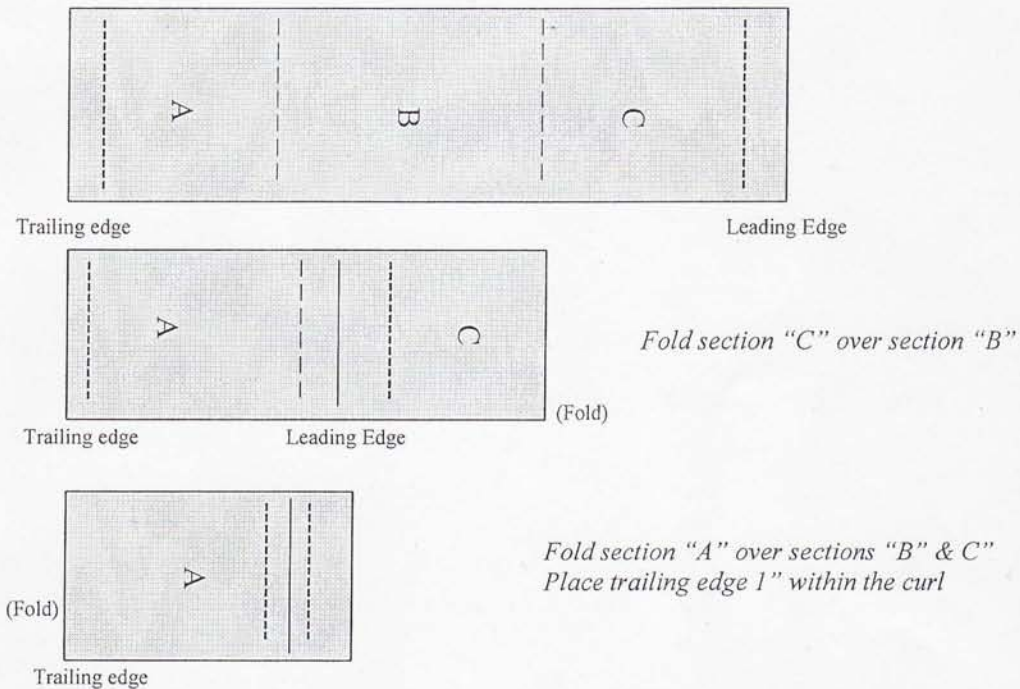


TACK CLOTH RECOMMENDED PRACTICES

- Folding: Most tack cloths come in 18" lengths. Fold cloths into thirds, with the leading and trailing edges of the cloth approximately 2 inches from the resulting curl.
 - Folding cloths into halves produces waste, reduces control of the cloth and exposes the leading and following edges.
 - Folding cloths into fourths is too narrow for most hands and leads to tackifier transfer from surface contact with gloves.



- Hand Position: Place hand at the top edge of the cloth. This provides maximum control over the cloth and applies pressure to the most critical dirt pickup areas.
- Wiping Motion: Begin wiping motion with light pressure on the cloth. The cloth is designed to do the work for you; any undue pressure may result in tack transfer. Direction changes should be made in a continuous motion. Complete the wiping process at the end of a panel, never in the middle.

- Usage: Use one clean wiper surface for each unit. It is recommended that only one wiper be used at a time.
- Turning: When the wiping process has been completed, turn the cloth to a new, clean surface. There are 6 wiping surfaces per cloth. Always remember to leave the leading and following edges approximately 1 inch from the curl. Discard after all 6 surfaces have been used.

OTHER RECOMMENDATIONS

- ▶ Don't "buff" with the wiper. This causes undue pressure on the cloth, which may result in tack transfer. Any change of direction can lead to sand residue re-deposit. Use a continuous motion when changing direction.
- ▶ Don't overuse the cloth. Tack cloths that have too much sand residue build up may re-deposit the residue, causing defects. ***You also work harder to remove the dirt!***
- ▶ Don't lean on the cloth. This will cause tack transfer and defects.
- ▶ Don't let the wiper rest on a wiping surface for more than three seconds. Prolonged contact may result in tack transfer and defects.
- ▶ Don't open doors or raise panels with the cloth in your hand.
- ▶ If sanding, wipe in the direction of the sanding mark, or "grooves". Wiping against the grooves pushes sand back into the groove, which can be re-deposited onto the painting surface, thus causing a defect.
- ▶ BE AWARE OF YOURSELF AND YOUR WIPER
- ▶ Spot sanding: Always finish the wiping motion at the end of a panel – ***never*** in the middle of a panel.