

Material Safety Data Sheet

Section 1. Product Identification and Use

Product Name - Trade Name **431-5125 OPTICLEAR 25° (E05-0054)**

Supplier - Manufacturer **Chemcraft International Inc.,**
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Code 431-5125
Synonym OPTICLEAR 25° (E05-0054)
Chemical Name Not applicable.
Chemical Family Synthetic polymer in organic solvent. (Paint.)
Chemical Formula Not applicable.
Material Uses Coatings: Surface coatings and finishes.
Product Identification Number (PIN) 1263 Paint

Section 2. Hazardous Ingredients

Exposure limits

Name	CAS #	% by Weight	LC ₅₀ /LD ₅₀	TLV/PEL
n-Butyl acetate	123-86-4	15 - 30	ORAL (LD50): Acute: 14130 mg/kg [Rat]. 7100 mg/kg [Mouse]. DERMAL (LD50): Acute: 5000 mg/kg [Rabbit]. 8770 mg/kg [Guinea pig].	OSHA (United States). TWA: 150 ppm STEL: 200 ppm ACGIH (United States, 2000). TWA: 150 ppm STEL: 200 ppm NIOSH TWA: 150 ppm STEL: 200 ppm
Ethyl alcohol	64-17-5	15 - 30	ORAL (LD50): Acute: 7060 mg/kg [Rat.]. VAPOR (LC50): Acute: 8000 mg/l 4 hour/hours [Rat.].	OSHA (United States). TWA: 1000 ppm ACGIH (United States). TWA: 1000 ppm NIOSH TWA: 1000 ppm
Xylenes	1330-20-7	5 - 15	ORAL (LD50): Acute: 4300 mg/kg [Rat].	ACGIH (United States, 1992). TWA: 100 ppm STEL: 150 ppm TWA: 434 mg/m ³ STEL: 651 mg/m ³
Toluene	108-88-3	5 - 15	ORAL (LD50): Acute: 2600 mg/kg [Rat.]. DERMAL (LD50): Acute: 12210 mg/kg [Rabbit.].	ACGIH (United States, 1993). TWA: 50 ppm TWA: 188 mg/m ³
Isopropanol	67-63-0	1 - 5	ORAL (LD50): Acute: 5045 mg/kg [Rat]. 4797 mg/kg [Dog] . 3600 mg/kg [Mouse]. DERMAL (LD50): Acute:	ACGIH (United States, 1994). TWA: 400 ppm STEL: 500 ppm

Continued on Next Page

1-Butanol	71-36-3	1 - 5	12800 mg/kg [Rabbit]. ORAL (LD50): Acute: 2510 mg/kg [Rat]. 790 mg/kg [Rat]. DERMAL (LD50): Acute: 5300 mg/kg [Rabbit]. 3400 mg/kg [Rabbit]. VAPOR (LC50): Acute: 8000 mg/l 4 hour/hours [Rat].	TWA: 983 mg/m ³ STEL: 1230 mg/m ³ TWA: 50 ppm CEIL: 50 ppm
Ethylbenzene	100-41-4	1 - 5	ORAL (LD50): Acute: 3500 mg/kg [Rat]. DERMAL (LD50): Acute: 5000 mg/kg [Rabbit].	ACGIH (United States). TWA: 100 ppm STEL: 125 ppm NIOSH STEL: 125 ppm
Ethyl Acetate	141-78-6	1 - 5	ORAL (LD50): Acute: 5620 mg/kg [Rat]. 4100 mg/kg [Mouse]. 4935 mg/kg [Rabbit].	ACGIH TLV (United States) TWA: 400 ppm 8 hour/hours.
Ethylene glycol monobutyl ether	111-76-2	0.1 - 1	ORAL (LD50): Acute: 1746 mg/kg [Rat]. 1519 mg/kg [Mouse]. 1414 mg/kg [Guinea pig]. DERMAL (LD50): Acute: >2000 mg/kg [Guinea pig]. 435 mg/kg [Rabbit]. 490 mg/kg [Rat].	TWA: 400 ppm OSHA (United States). TWA: 25 ppm ACGIH (United States). TWA: 25 ppm

Trace impurities and additional material names not listed above may appear in other sections of this MSDS. These materials may be listed for toxicological concerns, local compliance, or other reasons.

Section 3. Physical Data

Physical State and Appearance	Liquid.
Color	Not available.
Odor	Not available.
Taste	Not available.
Molecular Weight	Not applicable.
pH (1% soln/water)	Neutral.
Boiling Point	The lowest known value is 77°C (170.6°F) (Acetic Acid, Ethyl Ester). Weighted average: 115.2°C (239.4°F)
Melting Point	May start to solidify at -48°C (-54.4°F) based on data for: 1,2-Benzenedicarboxylic acid, di-C (8-10)-branched alkyl esters, C9-rich. Weighted average: -91.43°C (-132.6°F)
Critical Temperature	Not available.
Specific Gravity	Weighted average: 0.91 (Water = 1)
Vapor Pressure	The highest known value is 9.7 kPa (73 mm Hg) (at 20°C) (Acetic Acid, Ethyl Ester). Weighted average: 3.45 kPa (25.88 mm Hg) (at 20°C)
Vapor Density	The highest known value is 3.66 (Air = 1) (Benzene, ethyl-). Weighted average: 3.09 (Air = 1)
Volatility	Not available.
Odor Threshold	The lowest known value is 0.04 ppm (Acetic Acid, Butyl Ester) Weighted average: 53.75 ppm
Water/Oil Dist. Coeff.	The product is much more soluble in octanol.
Ionicity (in Water)	Not available.
Dispersion Properties	Partially dispersible in methanol, diethyl ether. Not dispersible in cold water, hot water. See solubility in methanol, diethyl ether, n-octanol, acetone.
Solubility	Easily soluble in methanol, diethyl ether, acetone. Soluble in n-octanol. Insoluble in cold water, hot water.

Continued on Next Page

Section 4. Fire and Explosion Hazard

The Product is:	Flammable.
Fire Hazards in Presence of Various Substances	Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge. Highly flammable in the presence of the following materials or conditions: heat. Slightly flammable in the presence of the following materials or conditions: oxidizing materials.
Fire Fighting Media and Instructions	SMALL FIRE: Use dry chemical powder. LARGE FIRE: Use water spray or fog. Cool containers with water jet in order to prevent pressure build-up, auto-ignition or explosion.
Special Remarks on Fire Hazards	Vapor may travel considerable distance to source of ignition and flash back. (Acetic Acid, Butyl Ester)
Flash Points	The lowest known value is Closed cup: -1°C (30.2°F). (Tagliabue). Open cup: -0.5°C (31.1°F). (Tagliabue). (Acetic Acid, Ethyl Ester)
Flammable Limits	The greatest known range is Lower: 3.3% Upper: 19% (Ethanol)
Auto-Ignition Temperature	The lowest known value is 343°C (649.4°F) (1-Butanol).
Products of Combustion	These products are carbon oxides (CO, CO ₂).
Explosion Hazards in Presence of Various Substances	Highly explosive in the presence of the following materials or conditions: open flames, sparks and static discharge, heat and shocks and mechanical impacts.
Special Remarks on Explosion Hazards	Not available.

Section 5. Reactivity Data

Stability	The product is stable.
Decomposition products	Not available.
Conditions of Instability	Not available.
Incompatibility with various substances	Highly reactive or incompatible with the following materials: oxidizing materials. Reactive or incompatible with the following materials: reducing materials, organic materials, metals, acids and alkalis. Non-reactive or compatible with the following materials: moisture.
Corrosivity	Not available.
Special Remarks on Reactivity	Incompatible with hydrogen fluoride. (Silica)
Special Remarks on Corrosivity	Not available.

Section 6. Toxicological Properties

Routes of Entry	Dermal contact. Eye contact. Inhalation. Ingestion.
Toxicity to Animals	Acute oral toxicity (LD50): 790 mg/kg [Rat]. (1-Butanol). Acute dermal toxicity (LD50): 3400 mg/kg [Rabbit]. (1-Butanol). Acute toxicity of the gas (LC50): 45000 mg/m ³ 2 hour/hours [Mouse]. (Acetic Acid, Ethyl Ester). Acute toxicity of the vapor (LC50): 16000 ppm 6 hour/hours [Rat]. (Acetic Acid, Ethyl Ester).
Effects of Acute Exposure	Hazardous in case of skin contact (corrosive, permeator), of ingestion, of inhalation.
Chronic Effects on Humans	CARCINOGENIC EFFECTS: Classified A4 (Not classifiable for humans or animals.) by ACGIH [Ethanol]. Classified A5 (Not suspected for humans.) by ACGIH, 4 (Probably not for humans.) by IARC, None. by OSHA [1-Butanol]. Classified A5 (Not suspected for humans.) by ACGIH, 4 (Probably not for humans.) by IARC [Acetic Acid, Ethyl Ester]. Classified A5 (Not suspected for humans.) by ACGIH, 4 (Probably not for humans.) by IARC [Phosphoric acid, monobutyl ester]. MUTAGENIC EFFECTS: Not available. TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: PROVEN [Ethanol] The substance is toxic to blood, kidneys, the nervous system, the reproductive system, liver. Repeated or prolonged exposure to the substance can produce target organs damage.

Continued on Next Page

Special Remarks on Toxicity to Animals	Formaldehyde has caused cancer in test animals at high concentrations (5-15 ppm). (Potential additional emission of formaldehyde)
Special Remarks on Chronic Effects on Humans	Prolonged or repeated contact with skin can cause defatting and drying of the skin resulting in skin irritation and dermatitis. Prolonged exposure to high vapour concentration can cause headache, dizziness, nausea and central nervous system depression. High level exposure to Xylene in laboratory animals, often at levels which are toxic to the mother, have affected the development of the fetus. The relevance of this to humans is not known. (Benzene, dimethyl-)
Special Remarks on Other Toxic Effects on Humans	Material is irritating to mucous membranes and upper respiratory tract. (Acetic Acid, Butyl Ester)
Exposure Limits	Not available.

Section 7. Preventive Measures

Personal Protection	Safety glasses. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.
Personal Protection in Case of a Large Spill	Splash goggles. Full suit. Vapor respirator. Boots. Gloves. Self-contained breathing apparatus (SCBA) should be used to avoid inhalation of the product. Suggested protective clothing might not be adequate. Consult a specialist before handling this product.
Engineering Controls	Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective occupational exposure limits. Ensure that eyewash stations and safety showers are close to the workstation location.
Small Spill	Absorb with an inert material and transfer the spilled material and absorbent to an appropriate waste disposal container.
Large Spill	Keep away from heat. Keep away from sources of ignition. Stop leak if without risk. Absorb with dry earth, sand or other non-combustible material. Do not allow water to enter container. Do not touch spilled material. Prevent entry into sewers, basements or confined areas. Dike if necessary. Call for assistance on disposal.
Waste Disposal	Waste must be disposed of in accordance with federal, state and local environmental control regulations.
Precautions	Keep container dry. Keep away from heat. Keep away from sources of ignition. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapor/spray. Never add water to this product. Take precautionary measures against electrostatic discharges. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Avoid contact with skin and eyes. Keep away from incompatibles such as oxidizing agents, reducing agents, alkalis.
Storage	Store in a segregated and approved area. Keep container in a cool, well-ventilated area. Keep container tightly closed and sealed until ready for use. Avoid all possible sources of ignition (spark or flame).
TDG Classification	3
PIN	1263 Paint PG: II
Special Provisions for Transport	-
Federal and State Regulations	WARNING: This product contains chemical/chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.: Formaldehyde; Benzene; Benzene, methyl- WARNING: This product contains chemical/chemicals known to the state of California to cause reproductive harm (male): Benzene WARNING: This product contains chemical/chemicals known to the state of California to cause birth defects or other reproductive harm.: Benzene; Benzene, methyl- WARNING: This product contains chemical/chemicals known to the state of California to cause cancer.: Formaldehyde; Benzene Illinois toxic substances disclosure to employee act: Benzene, ethyl- New York release reporting list: Acetic Acid, Ethyl Ester; Acetic Acid, Butyl Ester New York acutely hazardous substances: Benzene, ethyl- Rhode Island RTK hazardous substances: Acetic Acid, Ethyl Ester; Benzene, ethyl- Pennsylvania RTK: Ethanol; Acetic Acid, Ethyl Ester; Benzene, ethyl-; Benzene, dimethyl-; Acetic Acid, Butyl Ester; Isopropyl alcohol; Benzene, methyl-; Ethanol, 2-butoxy- Florida: Acetic Acid, Ethyl Ester; Benzene, ethyl-; Acetic Acid, Butyl Ester

Continued on Next Page

Minnesota: Ethanol; Acetic Acid, Ethyl Ester; Benzene, ethyl-; Acetic Acid, Butyl Ester
 Massachusetts RTK: Ethanol; Acetic Acid, Ethyl Ester; Benzene, ethyl-; Acetic Acid, Butyl Ester; Isopropyl alcohol
 New Jersey: Ethanol; Acetic Acid, Ethyl Ester; Benzene, ethyl-; Acetic Acid, Butyl Ester; Isopropyl alcohol; Benzene, methyl-; Ethanol, 2-butoxy-
 TSCA 8(b) inventory: Ethanol; Acetic Acid, Ethyl Ester; Benzene, ethyl-; Benzene, dimethyl-; Acetic Acid, Butyl Ester; Isopropyl alcohol; N-Butyl Alcohol; Benzene, methyl-; Ethylene glycol monobutyl ether
 TSCA 5(e) substance consent order: Acetic Acid, Ethyl Ester; Acetic Acid, Butyl Ester
 TSCA 8(d) H and S data reporting: Benzene, ethyl-
 TSCA 12(b) annual export notification: Acetic Acid, Ethyl Ester; Acetic Acid, Butyl Ester
 SARA 311/312 MSDS distribution - chemical inventory - hazard identification: Acetic Acid, Ethyl Ester: Fire hazard, Immediate (acute) health hazard; Benzene, ethyl-: Fire hazard, Immediate (acute) health hazard; Benzene, dimethyl-: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard; Acetic Acid, Butyl Ester; 2-Propanol: Fire hazard, Delayed (chronic) health hazard; Benzene, methyl-: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard
 CERCLA: Hazardous substances.: Acetic Acid, Ethyl Ester; Benzene, ethyl-: 1000 lbs. (453.6 kg); Benzene, dimethyl-: 100 lbs. (45.36 kg); Acetic Acid, Butyl Ester; N-Butyl Alcohol; Isobutyl alcohol; Benzene, methyl-: 1000 lbs. (453.6 kg);

Other Regulations

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

OSHA: Standard for Occupational Exposure to Formaldehyde 29CFR 1910.1048 must be consulted before initial use of product.

Other Classifications

WHMIS (Canada) **Class B-2: Flammable liquid**
Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

HCS (U.S.A.) Contains material which may cause cancer
 Highly toxic
 Target organ effects

Hazardous Material Information System (U.S.A.)

Health Hazard	* 3
Fire Hazard	3
Reactivity	0
Personal Protection	G

National Fire Protection Association (U.S.A.)

Health	3
Fire Hazard	3
Reactivity	0
Specific Hazard	

Section 8. First Aid Measures**Eye Contact**

Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Skin Contact

Wash with soap and water. Get medical attention if irritation develops.

Hazardous Skin Contact

Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek immediate medical attention.

Inhalation

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if symptoms appear.

Hazardous Inhalation

Move the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

Ingestion	Do not induce vomiting. Examine the lips and mouth to ascertain if the tissues are damaged, a possible indication that toxic material was ingested. The absence of such signs, however, is not conclusive. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.
Hazardous Ingestion	Not available.

Section 9. Preparation Information

References -Manufacturers Material Safety Data Sheets.

Other Special Considerations Not available.

Related Information This product has been classified in accordance with the hazard criteria of the CPR, and the MSDS contains all the information required by CPR.

Preparation Information **Validated by K. William on 6/15/2006.**
Verified by K. William.
Printed 9/19/2006.

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